

# **Liquid Inhibitor Additives for Thermosets**

**Color Solutions** 

# Plasticolors® IN Colorants

## General Information

Plasticolors IN liquid inhibitor additives have been designed for use in the thermoset industry to manage storage stability and to delay premature gelation. The selection of an appropriate inhibitor is crucial to achieve the required fabrication performance.

#### **Key benefits**

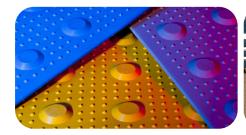
Plasticolors IN liquid inhibitor additives eliminate airborne particles and provide improved handling. Plasticolors IN product detail is available on the reverse side of this sheet. Other liquid inhibitor additives are available on request.

#### **Application**

Inhibitor additives are designed to serve in a wide variety of polyester applications. Selection of the inhibitor additive should be based on shelf life requirements with regard given to minimizing the inhibitor's effect on curing the resin matrix. As such, they are best suited for the following processes:

- SMC, BMC, TMC
- Pultrusion
- · Polyester Resin Production

They can also be used for other thermosetting polyester and vinyl ester applications.







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### Packaging and storage

Plasticolors IN liquid inhibitor additives are available in standard 25 liter black plastic jerry cans, 200 liter metal drums and 1000 liter black IBCs. Custom packaging is available on request.

Containers should be tightly sealed when not in use. This will prevent the absorption of atmospheric moisture and minimize the chance of airborne contamination. Containers should be stored in such a way as to protect them from extreme temperatures (0- 30°C). The Shelf life of the product is 6 months from the date of manufacture in unopened packaging.

### Handling

Prior to use, all liquid inhibitor additives must be heated to 22-24°C and agitated to ensure inhibitor is completely dissolved.

#### **Our services**

Chromaflo Technologies Europe supplies pigment pastes and chemical dispersions in Europe, North Africa and the Middle East. Manufacturing and technical support is provided from our Maastricht site in the Netherlands.

Our technical professionals are available to support you with your inhibitor, thickening and color requirements.

Our dedicated sales managers are your point of contact for any queries you have. Apart from direct contact with our sales managers, we have set up a broad network of distribution partners to enhance local support. A large palette of standard colors, custom color matched blends and toll manufacturing can be offered.

Contact us to learn more about our chemical dispersions and pigment pastes for your application. Information on the product portfolio in other regions can be provided on request.



Chemistry	Carrier	Inhibitor content Wt %	Average density (kg/m3)
Parabenzoquinone (PBQ)	Propylenecarbonate/ proprietary solvent	10	1200
Parabenzoquinone (PBQ)	Methylethylketon (MEK) -styrene blend	10	880
Butylhydroxytoluene (BHT)	Styrene	20	900
4-Tert-Butylcatechol (TBC)	Styrene	10	900
Mono-Tertiary Buthyl Hydroquinone (MTBHQ)	Diethyleneglycol	25	1100
Hydroquinone (HQ)	Diethyleneglycol	20	1100
Parabenzoquinone (PBQ)	Methylmethacrylaat	5	900
Parabenzoquinone (PBQ)	Trimethylolpropane tri- methacrylate (TMPTMA)	5	1060
4-Hydroxy-TEMPO	Methylethylketon (ME- K)-Styrene blend	15	880
	Parabenzoquinone (PBQ) Parabenzoquinone (PBQ) Butylhydroxytoluene (BHT) 4-Tert-Butylcatechol (TBC) Mono-Tertiary Buthyl Hydroquinone (MTBHQ) Hydroquinone (HQ) Parabenzoquinone (PBQ) Parabenzoquinone (PBQ)	Parabenzoquinone (PBQ) Propylenecarbonate/ proprietary solvent  Parabenzoquinone (PBQ) Methylethylketon (MEK) -styrene blend  Butylhydroxytoluene (BHT) Styrene  4-Tert-Butylcatechol (TBC) Styrene  Mono-Tertiary Buthyl Hydroquinone (MTBHQ) Diethyleneglycol  Hydroquinone (HQ) Diethyleneglycol  Parabenzoquinone (PBQ) Methylmethacrylaat  Parabenzoquinone (PBQ) Trimethylolpropane tri- methacrylate (TMPTMA)	Parabenzoquinone (PBQ) Propylenecarbonate/ proprietary solvent 10 Parabenzoquinone (PBQ) Methylethylketon (MEK) -styrene blend 10 Butylhydroxytoluene (BHT) Styrene 20 4-Tert-Butylcatechol (TBC) Styrene 10 Mono-Tertiary Buthyl Hydroquinone (MTBHQ) Diethyleneglycol Parabenzoquinone (PBQ) Methylmethacrylaat 5 Parabenzoquinone (PBQ) Trimethylolpropane tri- methacrylate (TMPTMA)

Other liquid inhibitor additives are available on request. Please contact Vibrantz Technologies for more information.

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